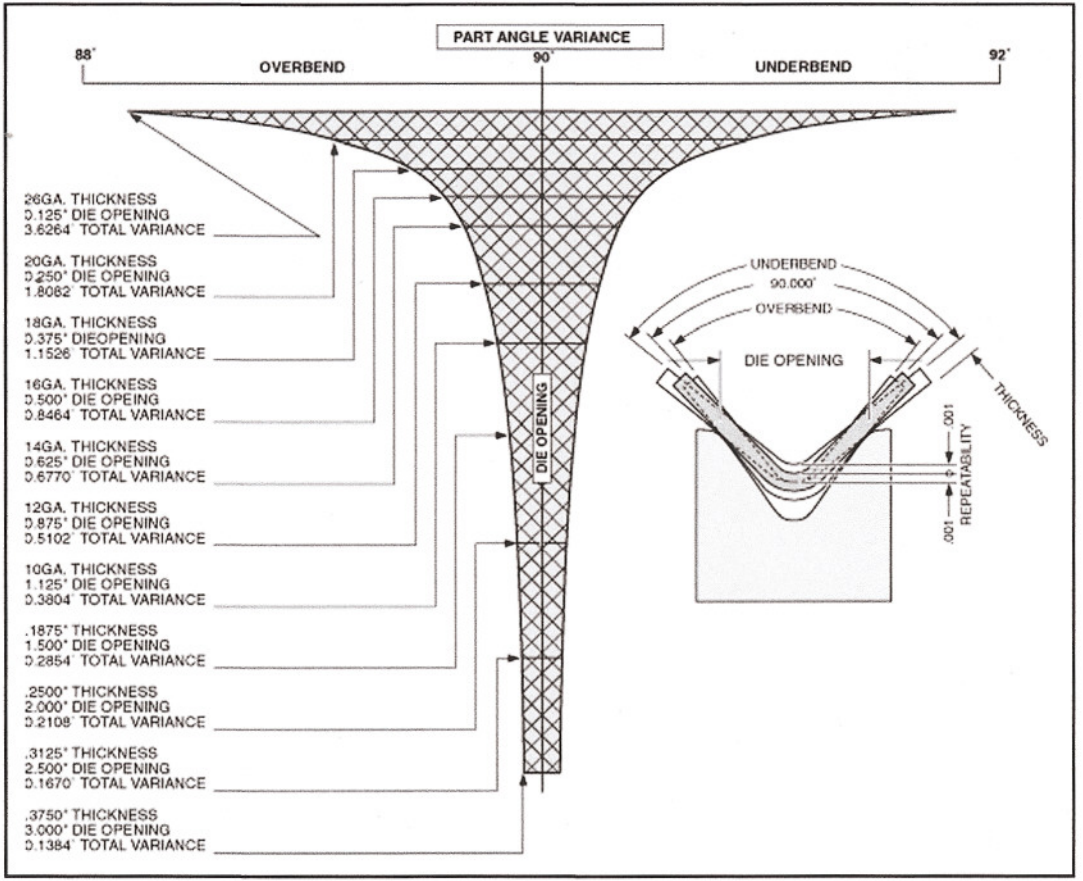
PART ANGLE VARIANCE
88°
OVERBEND
90°
UNDERBEND
92°
26GA. THICKNESS
0.125" DIE OPENING
0.6264" TOTAL VARIANCE
20GA. THICKNESS
0.250" DIE OPENING
0.8062" TOTAL VARIANCE
18GA. THICKNESS
0.375" DIEOPENING
1.1526" TOTAL VARIANCE
16GA. THICKNESS
0.500" DIE OPEING
0.8464" TOTAL VARIANCE
14GA. THICKNESS
0.625" DIE OPENING
0.6770" TOTAL VARIANCE
12GA. THICKNESS
0.875" DIE OPENING
0.5102" TOTAL VARIANCE
10GA. THICKNESS
1.125" DIE OPENING
0.3804" TOTAL VARIANCE
.1875" THICKNESS
1.500" DIE OPENING
0.2854" TOTAL VARIANCE
.2500" THICKNESS
2.000" DIE OPENING
0.2108" TOTAL VARIANCE
.3125" THICKNESS
2.500" DIE OPENING
0.1670" TOTAL VARIANCE
.3750" THICKNESS
3.000" DIE OPENING
0.1384" TOTAL VARIANCE
DIE OPENING
UNDERBEND
90.000°
OVERBEND
DIE OPENING
THICKNESS
.001
.001
REPEATABILITY