

There are several reasons why to drill holes in metal larger than 7/16" in diameter with annular cutter bits:

Annular Cutters drill a burr-free finished hole by cutting only the material around the periphery of the hole. This forms a solid slug which automatically pops out.

- Less time and energy are consumed per hole
- Faster feed rates are achieved with more cutting teeth and less tool wear
- Lighter, less powerful drilling equipment can be used
- Able to drill holes which are difficult or impossible to do accurately with conventional twist drill tooling - with no pre-drilling or step drilling required

